

Technical Information

Bladder Coating BC-918/20

Bladder Coating BC-918/20 has been developed to provide the tire molder with a quality Bladder coating.

Advantages

- Water-based
- Silicon free
- Prevents air traps and “lights” on initial production.
- Eliminates scrap parts, which may occur on new bladder start ups.
- Extends the life of the bladder by providing a barrier coat on the bladder.
- Excellent lubrication and release between the bladder and the green tire.
- Replaces Inside Paint.

BC-918/20 is used as a bladder coating to reduce or eliminate inside Tire Paint. When the bladder losses it's slip the surface of the bladder can be refreshed by wiping or spraying a touch-up coat of **BC-918/20**.

Application for BC 918/20

1. Clean new bladder with naphtha or alcohol as soon as bladder produced (when bladder still hot condition).
2. Apply 2 coats of **BC-918/20** by spraying or wiping the material directly onto the bladder. Wait 2 to 3 minutes between coats.
3. Allow a cure time prior to use of bladder or at least 2 hours at room temperature
4. The bladder can then be mounted in the press and production may start without any other preparation.

The drying and curing time may vary depending on the temperature of the bladder at the time of coating.

Further Information:

Product technical information and data is based on the best information available and does not constitute or imply a warranty or patent infringement of any kind. The user is responsible for testing product suitability prior to use in production.